

Arriva Concealed frame doorsets



1

Wall construction preparation guide

Thank you for choosing Arriva

www.em-b.co.uk

Wall construction preparation

The Arriva system is suited for use on studwork partitions of either steel or timber.

Structural opening calculations

From known door dimensions you can calculate the required studwork width & height.

Masonry wall construction

- SOSS hinge

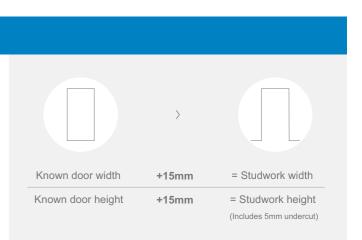
If Arriva is being used on a masonry wall then a timber stud is required within the opening. Once this has been fitted, the wall can be clad with plasterboard using the dot & dab method by fixing the plasterboard to the wall with drywall adhesive. This allows the Arriva frame to be installed in the standard way.

Important - When using an overhead concealed closer

If an overhead concealed closer is being used then a double stud is required at the head. Ensure the lower stud is timber to allow the closer channel to be installed easily.

DRY WALL ADHESIVE

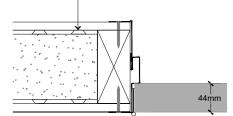
Dot & Dabbed Wall 1 - Double timber stud - Single skin plasterboard







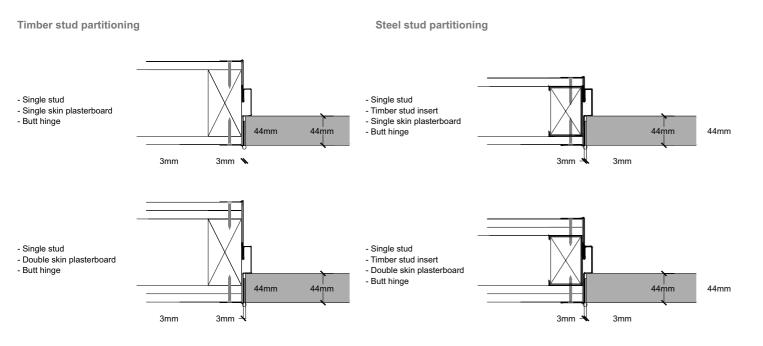
DRY WALL ADHESIVE



Dot & dabbed Wall 2: - Single timber stud - Single skin plasterboard

- Butt hinge

Butt hinges



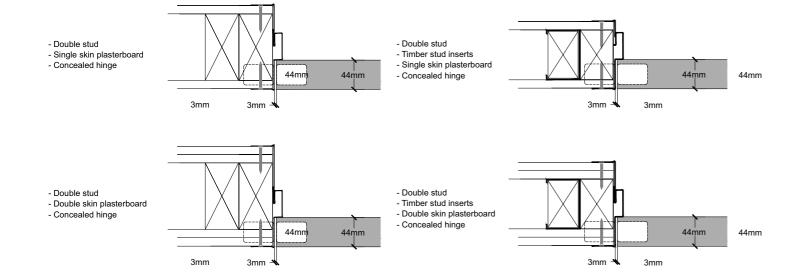
Important

When using a steel stud a timber insert must be used.

Concealed hinges

Timber stud partitioning

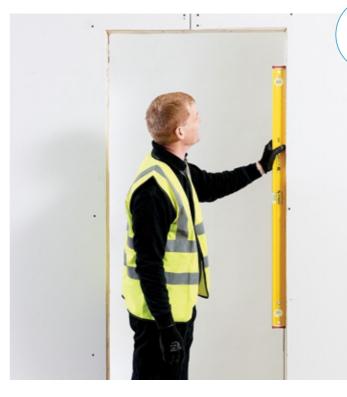
Steel stud partitioning



Using Butt hinges

Simple and quick to install, the butt hinges are surface mounted and supplied with self drilling screws.





Important

If using a steel stud then a timber insert must be used.

www.em-b.co.uk



Stud construction

Construct your stud partition in the standard way. If using steel stud then a timber insert is required within the stud of at least 45mm depth.

Level-up and plasterboard

When forming the actual opening, ensure you are working to the correct structural opening size provided on the Selo door schedule.

Ensure the opening is square and level and that the wall is plumb.

Important

The joint in the plasterboard must not be in line with the jambs, but must meet centrally over the opening as shown.

Using concealed hinges

These instructions apply to the installation of the RY80, RY45, SOSS and Tectus hinge systems.



Stud construction

Construct your stud partition with a double stud on the hinge side. This is to provide extra strength due to the notching required for the Concealed hinges.



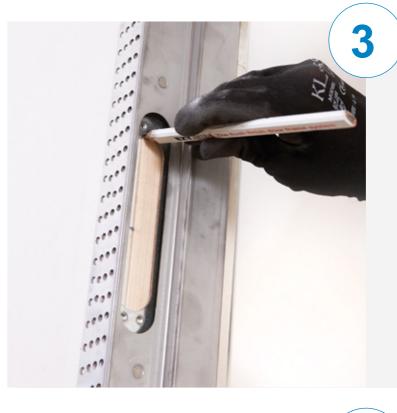
Level-up and plasterboard

When forming the actual opening, ensure you are working to the correct structural opening size provided on the Selo door schedule.

Ensure the opening is square and level and that the wall is plumb.

Important

When using a partition made from steel studs, ensure that the final stud is a timber stud. This will make the notching process for the concealed hinges a vastly simpler process.





Offer up

Offer the hinge jamb up to the stud and mark a line at the top of the hinge in all the hinge brackets.

Mark

Using the notch template, line the slot in the template up with the lines you have made on the stud and draw around the template. This gives you the exact size of the notch required.

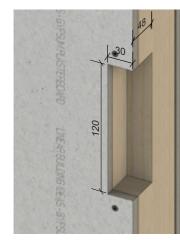


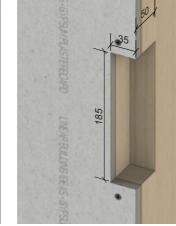
Notch partition for hinges

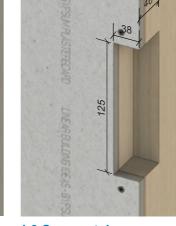
The hinge stud needs to be notched to accommodate each bracket and hinge.

Use the correct measurements as shown below.

112







1.1 Tectus notch

1.2 RY-45 notch

1.3 RY-80 notch

1.3 Soss notch

Multi purpose saw

Multi-tool

The recommended tool for cutting in the notches is the multi purpose saw. This can be hired or purchased from Em-B

Purchase £200.00 + VAT Includes the Bosch multi-tool and x2 blades.

Hire

First week **£70.00** + VAT Includes delivery and collection plus x1 blade. **£25.00 + VAT per week thereafter.**

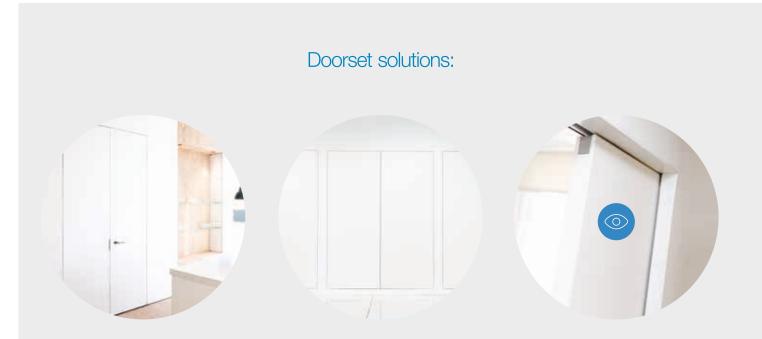
Additional blades £20.00 + VAT x1 standard multi purpose blade for timber and metal.

For more information speak to one of our advisors today:

tel 0113 245 9559 email info@em-b.co.uk



Simplifying interior design and functionality



Arriva & Innova Concealed frame doorsets

Quadra & Una Riser door systems

Enigma Pocket sliding door systems



Leeds Office LS3 1JX

Birmingham B2 4AY F: 0121 369 2046

Birmingham Office London Office London, WC1H 9BB M3 4EL F: 0207 099 9351

Manchester Office Sheffield Office

S1 2FW

Y0

info@em-b.co.uk www.em-b.co.uk